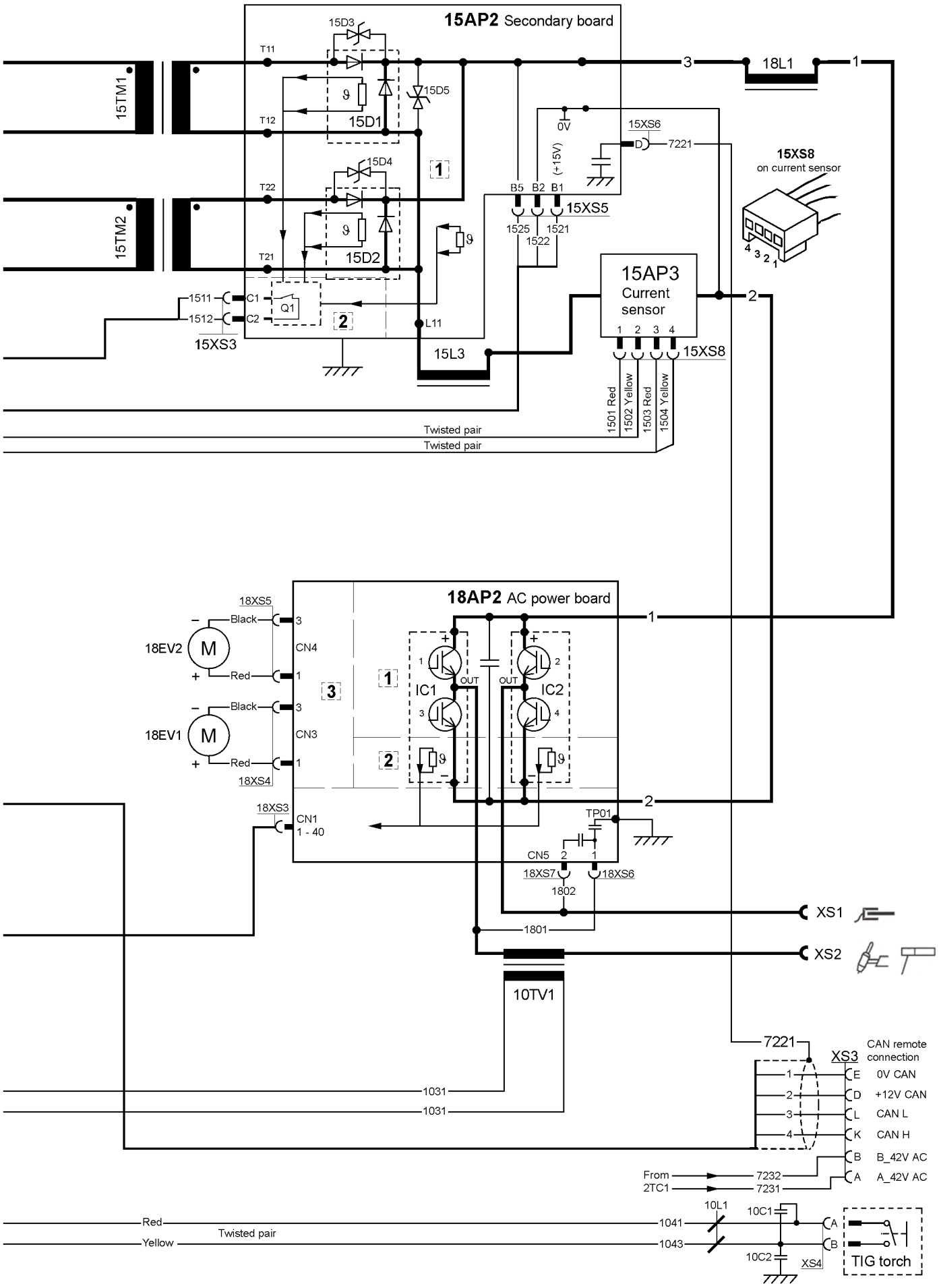
15AP2 Secondary board
15TM1
15TM2
15D3
15D5
15D1
15D4
15D2
T11
T12
T22
T21
15XS3
1511
1512
C1
C2
Q1
L11
15L3
0V
(+15V)
B5 B2 B1
15XS5
1525
1521
1522
15XS6
7221
15XS8
on current sensor
15AP3
Current sensor
15XS8
1501 Red
1502 Yellow
1503 Red
1504 Yellow
Twisted pair
Twisted pair
18L1
18AP2 AC power board
18XS5
18EV2
18EV1
Black
Red
CN4
CN3
18XS4
18XS3
CN1
1 - 40
IC1
IC2
OUT
TP01
CN5
18XS7
18XS6
1802
1801
10TV1
XS1
XS2
7221
XS3
CAN remote connection
0V CAN
+12V CAN
CAN L
CAN H
B_42V AC
A_42V AC
From 2TC1
7232
7231
1031
1031
Red
Yellow
Twisted pair
1041
1043
10L1
10C1
10C2
XS4
TIG torch